

Work Order ID 129417

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Item ID: D3883-2 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Saddle, Outboard RH
 Start Date: 2/06/15 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 2/06/15 Req'd Qty: 2.00 *2* Customer:
 Reference: rework

Approvals: Process Plan: U Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3883	C ✓								
130	Chemical Conversion Coat per QSI005 4.1	0.00							DAS 41 9-89
130						2			15-2-12
HandFinish	Memo	0.00							
Hand Finishing	PULL FROM TEST FIT: 2 X D3883-2 B124526 SAND LIGHTLY A/R								
135	Spray Painting per QSI005 4.2	0.00							DAS 41 9-89
135	Prime 130992					2			15-2-12
SprayPaint	Memo	0.00							
Spray Painting	SPRAY PAINT WHITE IMRON 131233 START TIME: 1030 FINISH TIME: 1100 or touch up AIR								

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
145	QC14- Inspect Spray Paint	0.00							DAS 38 9-89
145									
QC	Memo	0.00							
Quality Control									

FEB 13 2015

160	Identify as per dwg & Stock Location: St 401	0.00							DAS 06 9-89
160									
Packaging	Memo	0.00							
Packaging	RE-IDENTIFY USING NEW B/N								

FEB 18 2015

170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.00							
Quality Control									

15/2/18

15-2-18

Picklist Print

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Parent Item: D3883-2

D3883-2

Parent Item Name: Saddle, Outboard RH

Start Date: 2/06/15

Required Date: 2/06/15

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3883-2		Manufactured	No				Each	0.0000		2			
D3883-2													
Saddle, Outboard RH						124526			**	2			
											DAS 41 9-89	15-2-12	